

Date: Thursday, 10/25/2007 10:12:21 AM
User: Kim Johnston

Process Sheet

45

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SPACER BLOCK KIT
Job Number	: 35365		
Estimate Number	: 10252		
P.O. Number	: <i>N/A</i>	Part Number	: D206667011
This Issue	: 10/25/2007 S.O. No. : <i>N/A</i>	Drawing Number	: DSI 9263 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : LANDING GEAR	Drawing Revision	: A
Previous Run	: 32569	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 11/5/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	4 Um: Each
Comment	: Est Rev: B Removed Manufacturing 05-11-05 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



KS 0.10.09

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-667-011 CHG001

[Signature]

2.0	35365A	SPACER BLOCK
-----	--------	--------------

[Signature]



Comment: Sub-Component SPACER BLOCK *x2 per kit*
D3193-041 B *32569A*

SP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0	AN46A	Bolt
-----	-------	------

[Signature]



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN4-6A

Bolt

M104322

2 D3193-041 (REF)

Spacer Block

32569A

SP

5.0	AN47A	Bolt
-----	-------	------

[Signature]



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

8 AN4-7A

Bolt

M100327

M102140

7/11/2 SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 07/11/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 10/25/2007 10:12:21 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER BLOCK KIT

Job Number: 35365

Part Number: D206667011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD416

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

16 AN960JD416

Washer

M105425

7/11/02 50

(4x)

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7/11/02 (4x)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-667-011

Per B 7/10/02 (4x)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

7/11/02 (4x)

Job Completion



U 7/11/02

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9263	REV. A SHEET 1 OF 1
DATE 03.06.25		TITLE SPACER BLOCK KIT	SCALE NTS
A	03.06.25	NEW ISSUE	

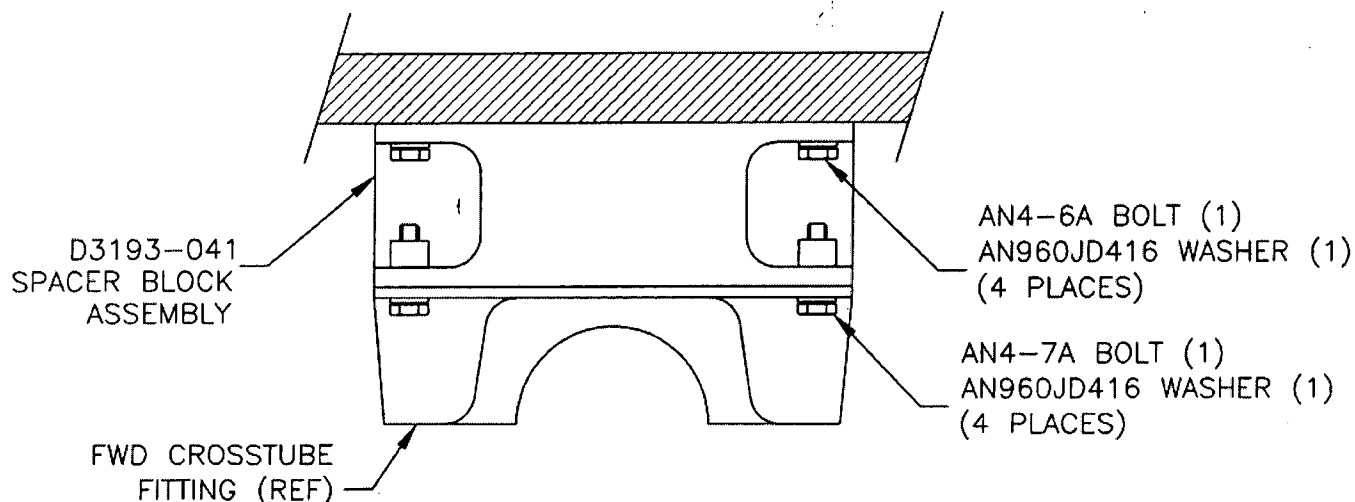
DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-667 REV. A or B

REF. CANADIAN STC: SH01-5

FAA STC: SR01304NY

WHEN CONVERTING A 206 A/B AIRCRAFT FROM LOW TO HIGH GEAR BY INSTALLING D206-681-011 LANDING GEAR, THE D206-667-011 SPACER BLOCK KIT (OR EQUIVALENT) MUST BE INSTALLED BETWEEN THE FUSELAGE AND FWD CROSSTUBE FITTINGS BEFORE INSTALLING THE LANDING GEAR ON THE AIRCRAFT.



QTY -011	Part Number	Description
X	D206-667-011	SPACER BLOCK KIT
8	AN4-6A	BOLT
8	AN4-7A	BOLT
16	AN960JD416	WASHER
2	*D3193-041	SPACER BLOCK ASSEMBLY

* OR AA P/N 206-321-005 OR BHT P/N 206-031-586-003

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT BY:
WITHOUT NOTICE
WORK ORDER
35365

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-0-01	
APPROVED <i>[Signature]</i> D. SHEPHERD (DE # 02)	
DATE:	03.06.09
CERT. NO.:	SH01-05
ISSUE NO.:	1/2

Copyright © 2003 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.